



Girtz Industries  
 5262 N. East Shafer Drive  
 Monticello, IN 47960  
 574-278-7510

<b>Job Title:</b>	Sandblaster	<b>Job Category:</b>	Hourly
<b>Department/Group:</b>	Production	<b>Reports to:</b>	Production Group Leader
<b>Location:</b>	Monticello, Indiana	<b>Travel Required:</b>	
<b>Level/Salary Range:</b>		<b>Position Type:</b>	Full time - on site
<b>HR Contact:</b>	Colleen Westfall	<b>Date posted:</b>	
<b>Will Train Applicant(s):</b>	YES	<b>Posting Expires:</b>	

**Applications Accepted By:**

**E-mail:**

cwestfall@girtz.com

**Mail:**

Girtz Industries  
 c/o Colleen Westfall  
 5262 N. East Shafer Drive  
 Monticello, IN 47960

**Job Description**

**Job Purpose:** Abrades surfaces of metal or hard composition objects to remove adhering scale, sand, paint, grease, tar, rust and dirt and to impart specified finish.

**Job Requirements:**

- High school diploma or general education degree (GED) with 1 – 3 months related experience and / or training or the equivalent combination of education and experience.
- Ability to read and comprehend simple instructions, short correspondence and memos.
- Ability to read prints.
- Ability to write simple correspondence.
- Ability to read and use a tape measure.
- Ability to add and subtract two-digit numbers and to multiply and divide with 10s and 100s.
- Ability to apply common sense understanding to carry out detailed but simple written or oral instructions.
- Will be regularly required to stand, walk, use hands to finger, handle or feel; reach with hands and arms; climb or balance; stoop, kneel, crouch or crawl; talk or hear.
- The employee must regularly lift and / or move up to 50 pounds and occasionally lift and / or move more than 100 pounds..
- Specific vision abilities required by this job include close vision, distance vision, depth perception and ability to adjust focus.
- While performing the duties of this job, the employee is regularly exposed to fumes or airborne particles. The employee is occasionally exposed to wet and / or humid conditions; high, precarious places; outside weather conditions; and vibration. The noise level of the work environment is usually loud.
- The foregoing work environment characteristics are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable



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<p>individual with disabilities to perform the essential functions.</p> <ul style="list-style-type: none"> <li>• Reliable and predictable attendance required.</li> <li>• Must be able to use and work in protective equipment, including but not limited to: fully enclosed helmet; protective suit; respiratory protection; gloves; boots.</li> </ul> <p><b>Job duties:</b></p> <ul style="list-style-type: none"> <li>• This job has no supervisory responsibilities.</li> <li>• Shovels or pours abrasives such as sand, grit, or shot of specified grade into machine hopper.</li> <li>• Masks specified areas of object as indicated on job print to protect from abrading action and the accumulation of blast media which may harm the product's functionality (e.g., silencers).</li> <li>• Moves product to be sandblasted into and out of sand blast booth.</li> <li>• Turns valves on equipment to regulate pressure and composition of abrasive mixture flowing through nozzle or into tumbling barrel.</li> <li>• Starts equipment that directs blast or flow of blast media over surface of parts and blasts for specified interval to achieve required surface specifications.</li> <li>• Examines product after blast to ensure conformance to specifications.</li> <li>• Cleans product of blast media prior to moving it to the paint or powder area of production.</li> <li>• Perform other duties as assigned.</li> </ul>			
<b>Approved By:</b>	Tom Sholty	<b>Date/Time:</b>	05/04/2018